



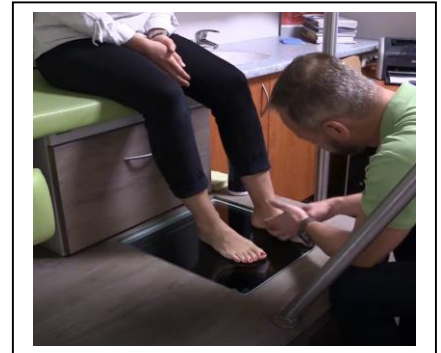
glabbal construction manual

1. Measuring/Scanning

Depending on the indication, this may be:

- standing
- seated
- straightened up

according to the requirements.

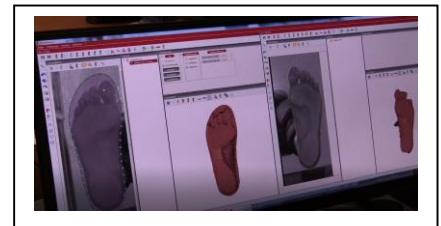


2. Modelling

Using the glabbal library:

- 3D glabbal brandinsoles
- 3D glabbal surface cut-out

Tip: Do not install too large a longitudinal arch.



3. Milling

The glabbal are milled on both sides.

Important: Be sure to insert the spacer 5 mm for 38 mm.



4. Tools

Required are:

- scissors, curved pliers, 6 mm punch, 20 and 30 mm chisel, PC glue (neoprene)



4. Assembling

All the individual parts are now assembled and the shaft is pulled through the previously punched holes.



5. First Fitting

Is applied at the patient's foot, without outsole:

- standing
- seated

Important: Mark final fitting changes!



6. Final Assembling

Everything is now put together:

- shaft roughen
- glue on the outsole without tension



7. Pressing

Is carried out either with:

- shoemaker's press
- vacuum press
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Tip: Fill old compression stocking with sesame seeds and press in such a way that the rolling effect of the sole is maintained.



8. Grinding and Finalizing



The custom sandals with master's touch are finished

